

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 205 SKIDTUBE "I" BEAM
Job Number	: 36328		
Estimate Number	: 10346		
P.O. Number	: <i>N/A</i>	Part Number	: D2596
This Issue	: 12/13/2007      S.O. No. : <i>N/A</i>	Drawing Number	: D2596 REV D
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i> Type : LANDING GEAR	Drawing Revision	: D
Previous Run	: 35996	Material	: <i>N/A</i>
Written By	: <i>AA</i>	Due Date	: 12/21/2007      Qty:      10      Um:      Each
Checked & Approved By	: <i>AA 02.12.13</i>		
Comment	: Est: D 99.02.02      Changed QA to QC, Added Step 6 and Cost D		
	M		
	Est Rev:E 07-07-09 Incorporated DEO 9183 JLM		

## Job Number:



1.0	D25003100	Ext'n - 'I' Beam Web 4"
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AWM 07-12-17  
Batch B-33940 (10)

2.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
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AWM07-12-17 — 10

3.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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SL 7-12-18

4.0	QC5	INSPECT WORK TO CURRENT STEP
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BE 07-12-18 (10)

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes (No) DQA: D Date: 01/2/15  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial - Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 12/13/2007 2:39:02 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 205 SKIDTUBE "I" BEAM

Job Number: 36328

Part Number: D2596

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: L6

SL 7-12-18

(10)

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

2012/12/19

Job Completion



win 2007/12/18  
U

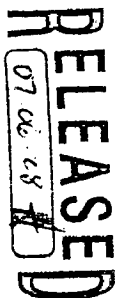
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector



Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

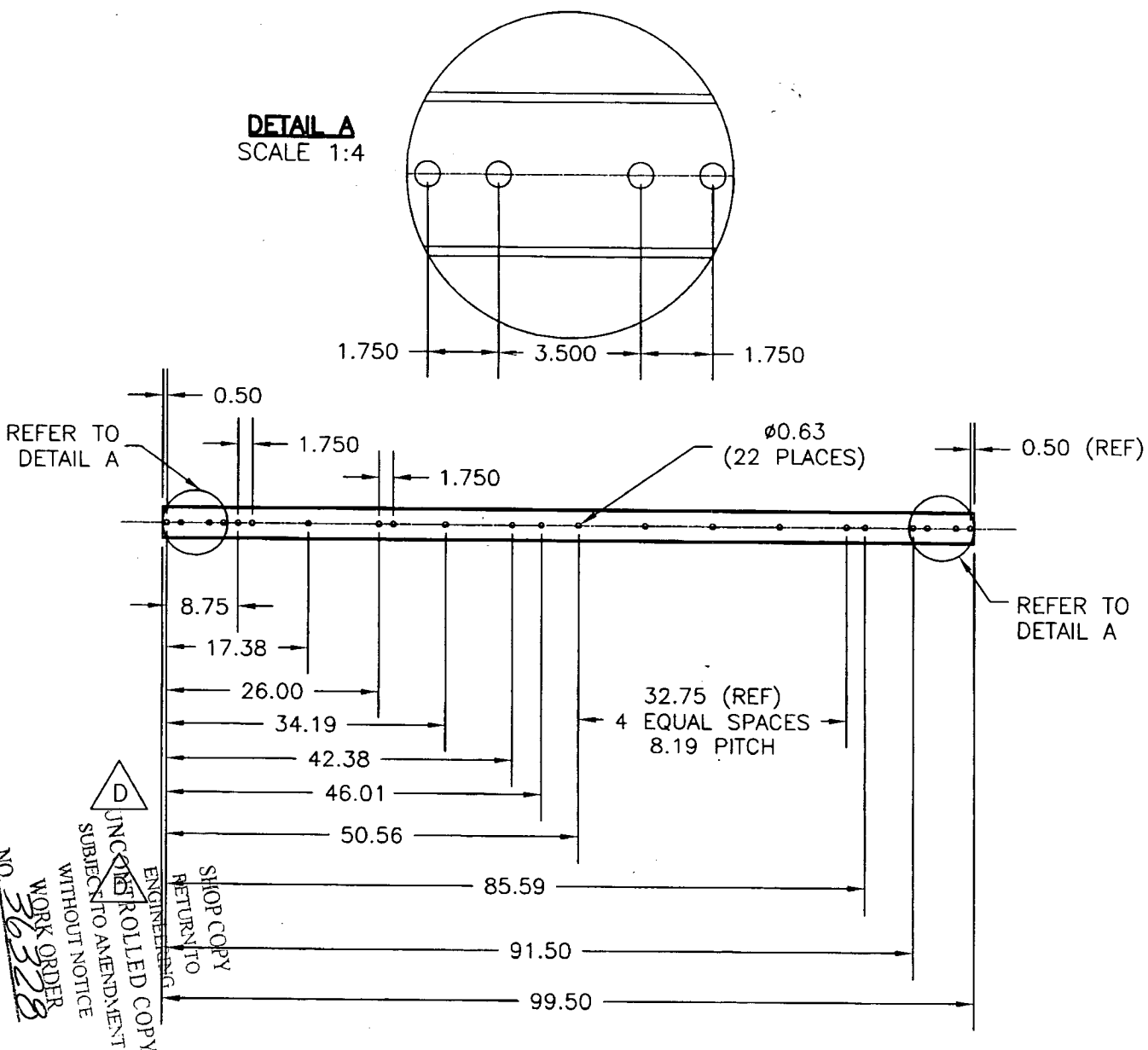
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	RA4	DRAWN BY	RA4	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED		APPROVED		DRAWING NO.	D2596
DATE	07.04.17			TITLE	205 WEB
A		96.09.16		NEW ISSUE	
B		97.07.23		Ø0.63 HOLE WAS Ø0.56	
C		98.09.14		INCORPORATED DEO 9097	
D		07.04.17		INCORPORATED DEO 9183	



**D2596 WEB**

- 1) MATERIAL: MAKE FROM D2500-3-100 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) DEBURR SHARP EDGES 0.010 TO 0.020

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